Windows Installed into Walls with FPIS and Wood Framing

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Window Buck Method

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Background

- There are many acceptable ways to mount and detail windows for support and weather resistance.
- This installation best practice provides only a representative solution for integrating windows with Foam Plastic Insulating Sheathing (FPIS).
- It is the responsibility of the user to verify the appropriateness of any specific detail for their specific conditions.



Scope

- The installation approach featured in this presentation:
 - Is a "window buck" installation concept with window flanges mounted directly over a limited thickness of FPIS.
 - Represents a common method for installing windows in walls with generally more than 1-1/2 to 2-inchesthick FPIS.





Scope

- The installation approach featured in this presentation:
 - Uses FPIS as the water-resistive barrier (WRB).
 - Refer to <u>DrJ DRR 1410-05</u> and the FPIS manufacturer's installation instructions.
 - Use of a separate WRB material layer is also common and acceptable with appropriate installation and detailing.





Scope

- The installation approach shown includes windows with integral mounting flanges.
- Integral mounting flange windows:
 - Are sometimes referred to as "integral nailing flange,"
 "integral fin," or "integral mounting fin."
 - An integral flange is extruded with the frame and forms one continuous piece around the perimeter.
 - A mounting flange is typically about 1½" wide and is set back about 1" from exterior window face. Fasteners are installed through the pre-punched holes in the flange.



About FPIS

- Three types of FPIS:
 - Expanded Polystyrene (EPS) ASTM C578
 - Extruded Polystyrene (XPS) ASTM C578
 - Polyisocyanurate (Polyiso) ASTM C1289
- R-values ranging from R-4 to more than R-6 per inch.
- Come in many thicknesses, compressive strengths, and densities.









Typical FPIS Applications

- Often used as exterior continuous insulation (ci) on buildings to comply with energy codes or for improved performance.
 - Can be used as an air-barrier (AB) and water-resistive barrier (WRB) per manufacturer's code approvals and instructions.
 - Proprietary FPIS products are also available as a structural insulating sheathing composite for wall bracing.





Installation Guidance

- DrJ Best Practices
- Window, FPIS, WRB, or Flashing manufacturer's installation instructions
- An approved design
- The following general installation guidelines





Key Principles

- The intent of any acceptable detail for integrating windows with FPIS is:
 - To provide adequate structural support to the window unit.
 - To prevent water penetration at the window-wall interface by flashing to direct water onto the exterior surface of the WRB layer and/or cladding and away from the window opening.
 - To provide adequate drainage at the window sill for any incidental leakage of water that may still penetrate into the rough opening.



Framing Methods

- There are four typical methods for window framing.
- This program covers the "Lumber Window Buck" method.





Window Buck Installation - Sill



Window Buck Installation - Jambs





Window Buck Installation - Header





Step 1: Frame Window Opening

- Frame walls as required by the applicable code.
- Ensure window rough opening is square and true.
- Ensure appropriate framing in accordance with window installation method selected and support for FPIS edges is provided.





Step 2: Verify and install FPIS

- FPIS material must comply with:
 - ASTM C578 (EPS, XPS)ASTM C1289 (Polyiso)
- Wind pressure resistance
 - See <u>ANSI/SBCA FS-100</u> for guidance
 - Only required when FPIS not used as oversheathing



ASTM D 1621



Step 2: Verify and Install FPIS

- Drive nails flush and snug with the surface of the insulation board.
- Do not overdrive nails.
- Do not underdrive nails.
- Many FPIS manufacturers recommend use of cap nails.







Step 2: Verify and Install FPIS

- Follow manufacturer's installation guidelines
- While not prohibited, avoid placing vertical joints in the sheathing over a window head where practical.
- See "<u>FPIS Installation</u> <u>Instructions</u>" program.





Step 3: Verify Flashing and Sealant Materials

- Ensure chemical compatibility of all sealants and flashings with intended substrates; refer to sealant and flashing manufacturer's data.
- Use flashing tape and sealants recommended by the window and FPIS/WRB manufacturers.





Step 4: Apply Sill Flashing

- Apply all flashings in shingle fashion (e.g., jamb flashing overlaps sill flashing and head flashing overlaps jam flashing).
- Overlap and seal sill flashing at center of sill if a multi-piece sill or pan flashing is used.





Step 4: Apply Sill Flashing

• Alternatively, use a manufactured sill pan to simplify sill drainage installation.



Manufactured Sill Pan



Step 5: Apply Jamb Flashing

• Apply flashing at jambs





Step 6: Apply Head Flashing

• Apply flashing at head





Step 7: Apply Sealant

- Apply sealant at jambs and head (or as required by manufacturer's install instructions).
- Sill is left open to allow the cavity below the window to drain to the exterior.





Step 8: Install Window Shims at Sill

- Apply setting blocks and/or shims between the rough opening and window frame.
- The window frame must be anchored to the wood rough opening as required by the window manufacturer or in accordance with an approved design for sill support.







Step 9: Install Window

 Install window plumb, level, and square per manufacturer's instructions.





Step 7: Install Window

- The window frame must adequately bear on the wood sill particularly if using a non-structural flange window.
- Providing adequate sill support is good practice and often required by window manufacturer installation instructions.





Step 8: Verify Window Fasteners

- Window flange fasteners must penetrate a minimum of 1¼" into framing members per IRC 2015.
- Follow manufacturer installation requirements for size and spacing.





Step 9: Install Window Shims

- Apply shims between the rough opening and window frame.
- Anchor the window per the manufacturer's installation instructions.





Step 10: Apply Jamb Flashing

- Install flashing over the nailing flanges of the jambs to provide a final layer of protection against water intrusion.
- The sill is not sealed, allowing for drainage of the rough opening, back to the exterior.
- Where applicable, install drip cap per manufacturer





Step 11: Apply Head Flashing

- Apply head flashing.
 - Typically, butyl flashing tapes are used for this purpose.
- Overlap window head flange and jamb flashing.





Step 12: Tape Head Flashing

- For extra durability and protection, terminate the top edge of the head flashing tape with the FPIS manufacturer's approved joint tape.
- Typically, acrylic tapes are used for this purpose.





Step 13: Apply Sealant

 Air seal window around entire perimeter on the interior with sealant or expanding foam made for this purpose.





Step 14: Install Cladding

• <u>See Installation</u> <u>Instructions</u>

"Attachment of Exterior Wall Coverings Through Foam Plastic Insulating Sheathing (FPIS) to Wood or Steel Wall Framing."





Additional Reading

- Fastening Systems for Continuous Insulation, New York State Energy Research and Development Authority (NYSERDA), April 2010.
- ASHRAE Journal, "Stuck on you," Feb 2013.
- ASHRAE Journal, "Windows can be a pain," Lstiburek, April 2015.

